

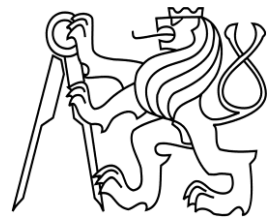
MEASUREMENT OF TEMPERATURE

Thermocouples
Plate thermometers
Theory of AST

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Temperature sensors



EN 1363

Fire resistance tests – Part 1 General requirements

- Requirements on temperature, pressure in the furnace
- **Requirements on measuring devices**
- Boundary conditions incl. loading of a structures
- Limiting criteria for deformation and integrity

↓ Defines what temperature sensors to use in what cases

chap. 4.5.1.1 Thermoelectric sensors in furnace (plate thermometers, PT)

chap. 4.5.1.5 Thermoelectric sensors for environment temperautre
(thermocouples, TC)

Thermocouples

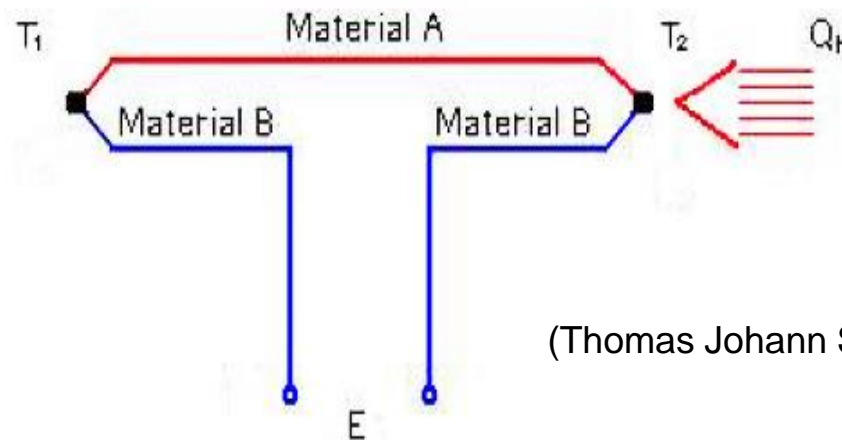


- thermoelectric device based on **physical phenomenon** (described in 19. cent.)



The occurrence of voltage in a circuit composed of two different conductors whose ends have a different temperature (voltage in microvolts/°C)

so called **Seebeck's thermoelectric phenomenon**



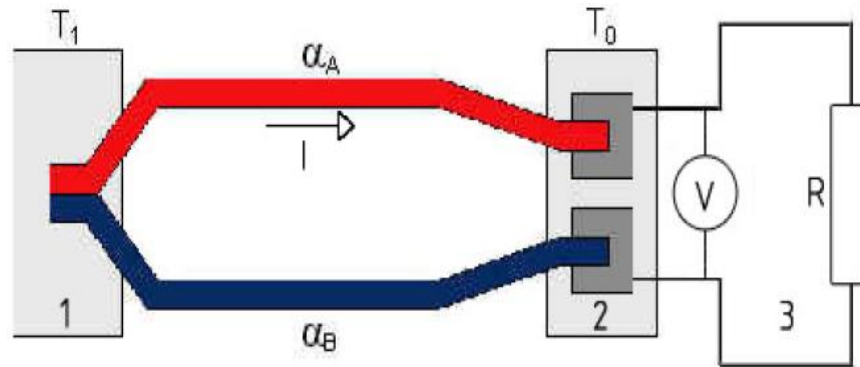
(Thomas Johann Seebeck, 1821)

Thermocouples



Construction of the thermocouple

- two wires of different materials, connected at the end of the conductor



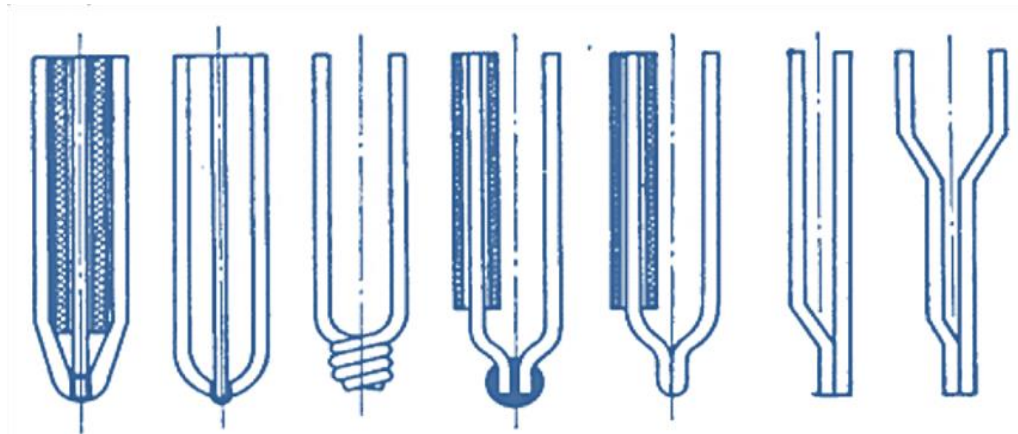
- 1 – measuring end, 2 – connection to compensation circuit, 3 – compensation circuit, α_A , α_B
– two conductors of different materials

Thermocouples



Construction of the thermocouple

- measuring end – mechanically connected by brazing, welding



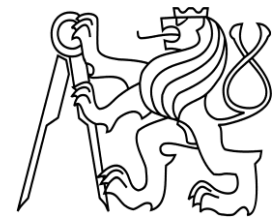
- end can be protected or unprotected (coated or wired TC)

Types of thermocouples



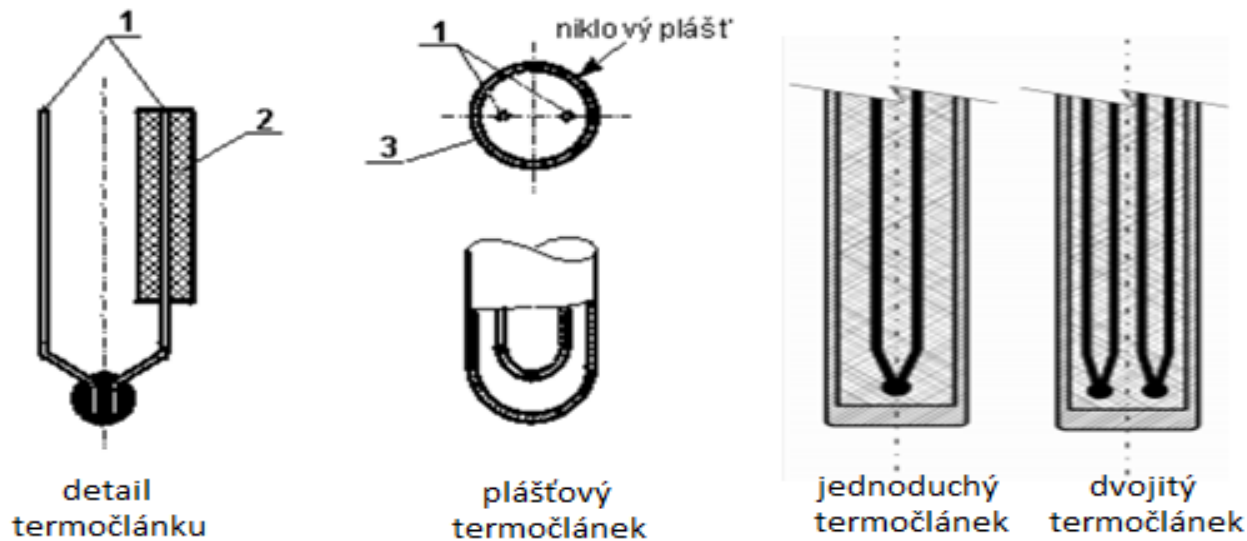
➤ according to EN 60 584-1 **capital letters**

Označení	Původní značení dle složení	Doporučený teplotní rozsah použití [°C]	Barevné označení		
			Kladný pól		Záporný pól
<i>T</i>	<i>Cu-CuNi</i>	+200 až +350	hnědá		bílá
<i>J</i>	<i>Fe-CuNi</i>	+400 až +750	černá		bílá
<i>E</i>	<i>NiCr-CuNi</i>	+440 až +800	fialová		bílá
<i>K</i>	<i>NiCr-NiAl</i>	+750 až +1200	zelená		bílá
<i>N</i>	<i>NiCrSi-NiSi</i>	+850 až +1250	lila		bílá
<i>S</i>	<i>Pt10Rh-Pt</i>	+1400 až +1600	oranžová		bílá
<i>R</i>	<i>Pt13Rh-Pt</i>	+1400 až +1600	oranžová		bílá
<i>B</i>	<i>Pt30Rh-Pt6Rh</i>	+1500 až +1700	bez údaje	/	bílá



Coated thermocouples

- two conductors in a nickel tube filled with powder of oxids (MgO or Al_2O_3)
- tube from stainless steel or inconel



1 ... termočlánekové dráty, 2 ... keramická izolace
3 ... keramický prášek

Coated thermocouples



For testing of fire resistance of structures in furnaces can be used:

Thermoelectric sensor of type K, diameter 3 mm

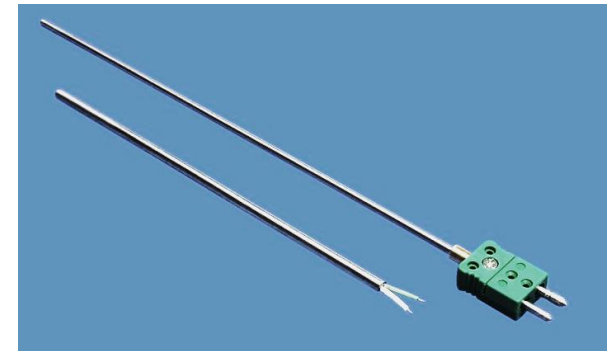
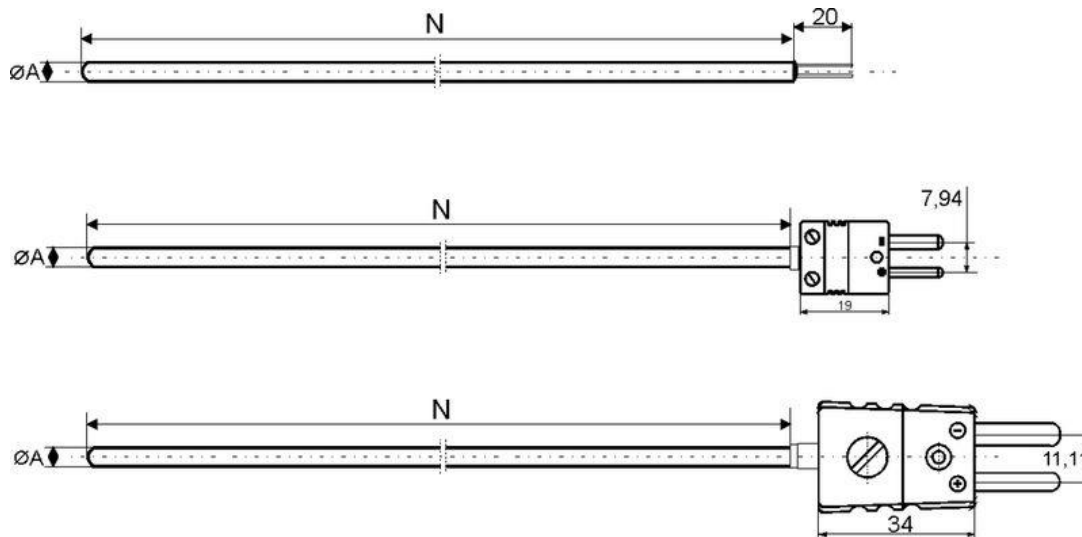


Plate thermometers

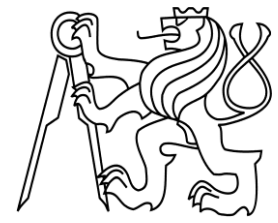
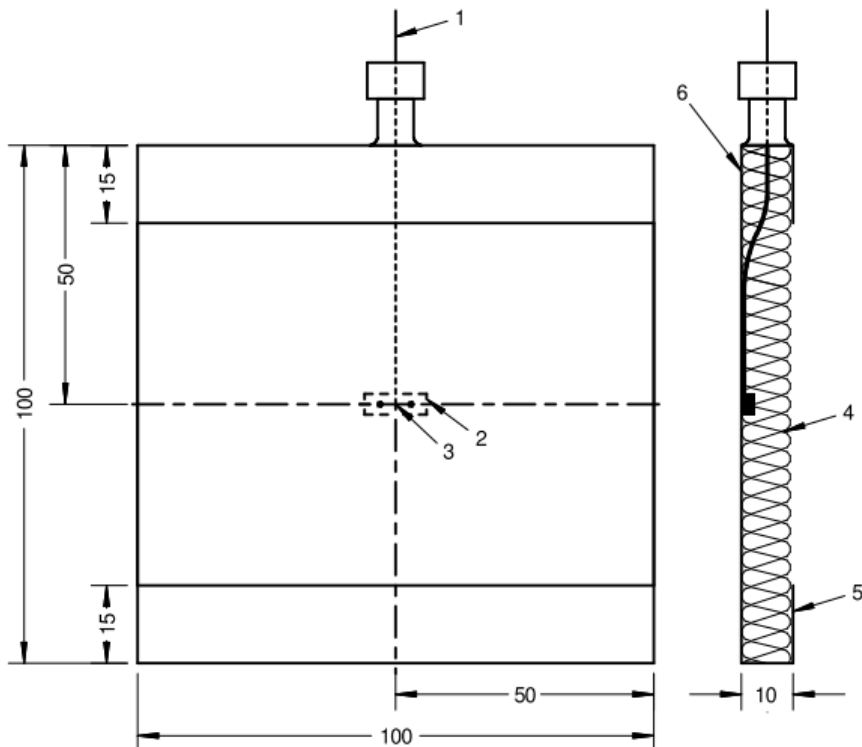


Plate thermometer

- often called as PT
- construction and material defined in EN 1363-1: 2013 chapter 4.5.1.1



- 1 plášťový termoelektrický článek typu K – NiCr-NiAl s izolovaným měřicím spojem, průměr 1 – 3 mm
- 2 bodově přivařený (18x6 mm) nebo přišroubovaný ocelový pásek (25x6 mm), šroub musí mít průměr 2 mm
- 3 měřicí spoj termočláнку
- 4 minerální izolační materiál (97 ± 1 mm x 97 ± 1 mm x 10 ± 1 mm), objem. hmotnost (280 ± 30) kg/m³
- 5 pásek slitiny niklu o délce (150 ± 1 mm), šířce (100 ± 1 mm) a tloušťce ($0,7 \pm 1$ mm)
- 6 strana "A" – přijímající tepelný tok

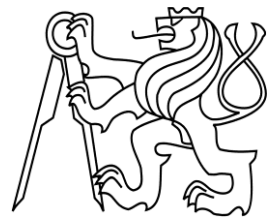
Plate thermometers



- before the first measurement it must be „aged“ to gain the same emissivity
= placement into furnace heated to 1000 °C for 1 hour or
heating in a furnace for 90 min (ISO curve)
- in furnaces it is used for controlling gas burners
- after 50 hours of usage it must be replaced



Plate thermometers



Theory of PT

➤ thanks to its construction it is able to measure parts of net heat flux h_{tot} [W/m^2]

$$h_{tot} = h_{tot,c} + h_{tot,r} [w/m^2]$$

where $h_{tot,c}$ is a part of net heat flux by convection
 $h_{tot,r}$ is a part of net heat flux by radiation

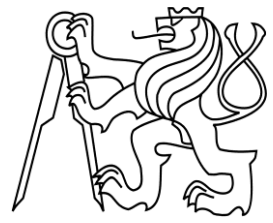
$$h_{tot,r} = \varepsilon \cdot (h_{inc} - \sigma \cdot T_s^4) [w/m^2]$$

Difference between incident heat flux on a structural surface and emitted heat flux from the structural surface (absorption and emissivity equals)

where

h_{inc} is incident heat flux coming to the surface,
 σ is Stephan-Boltzmann constant ($\sigma = 5,67 \times 10^{-8} W/m^2K^4$),
 T_s is surface temperature,
 ε is emissivity

Plate thermometers



Theory of PT

➤ incident heat flux equals to

$$h_{inc} = \sum_i \varepsilon_i F_i \sigma \cdot T_s^4 \quad [w/m^2]$$

where

ε_i is emissivity of a surface „i“,

σ is Stefan-Boltzmann constant,

F_i and T_i are corresponding view factor and temperature to/on surface „i“

➤ net heat flux by convection

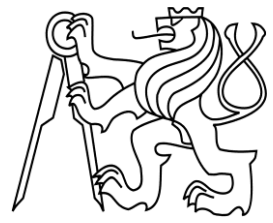
$$h_{tot,c} = \alpha_c (T_g - T_s) \quad [w/m^2]$$

where

α_c is a convective coefficient

T_g is gas temperature going to the surface

Plate thermometers



Theory of PT

➤ net heat flux can be written as

$$h_{tot} = \varepsilon(h_{inc} - \sigma T_s^4) + \alpha_c(T_g - T_s) \text{ [w/m}^2\text{]}$$

or expression of h_{inc} by the aid of radiative temperature

$$h_{tot} = \varepsilon\sigma(T_r^4 - T_s^4) + \alpha_c(T_g - T_s) \text{ [w/m}^2\text{]}$$

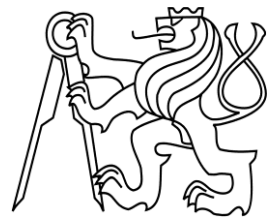
radiative temperature \neq gas temperature

Often different marking/letters can be found:

h_{tot} , h_{inc} equals to q_{tot} , q_{inc}

α_c equals to h_c

Plate thermometers



Theory of PT

➤ in the case that a **surface is a perfect insulator**, net heat flux h_{tot} going into this surface **equals to zero**

$$0 = \varepsilon\sigma(T_r^4 - T_s^4) + \alpha_c(T_g - T_s) \quad [w/m^2]$$

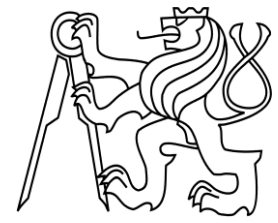
Surface of PT can be assumed as a perfect insulator (conduction in a thin plate is neglected), therefore above-written equation must be true for PT.

Temperature of an ideal surface, which cannot absorb any heat flux = **ADIABATIC SURFACE TEMPERATURE (AST)**

$$T_{PT} \approx T_{AST}$$

For PT constants should be used ($\varepsilon_{pt}=0.9$, $h_{pt}=10 \text{ W/m}^2\text{K}$, $K_{pt}=8.0 \text{ W/m}^2\text{K}$)

Plate thermometers



Adiabatic surface temperature

- it can be therefore written

$$0 = \varepsilon\sigma(T_r^4 - T_{AST}^4) + \alpha_c(T_g - T_{AST}) \quad [w/m^2]$$

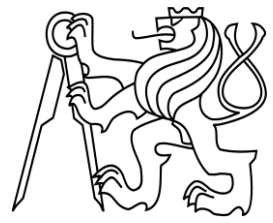
T_{AST} differs in position and orientation!

In each point 6 different T_{AST} can be defined. T_g is the only one.

T_{AST} is an weighted average between T_r and T_g

- Is influence by surface emissivity, constant of convective heat. It is not affected by surface temperature.
- T_{AST} lies between T_r and T_g
 - When convective part is dominant – is closed to T_g
 - When radiative part is dominant – is closer to T_r

Plate thermometers



Adiabatic surface temperature

➤ Difference between the two main formulaes we can get

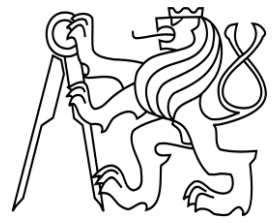
$$(+) \quad \dot{q}''_{\text{tot}} = \varepsilon\sigma(T_r^4 - T_s^4) + h(T_g - T_s) \quad (\text{heat transfer})$$

$$(-) \quad 0 = \varepsilon\sigma(T_r^4 - T_{AST}^4) + h(T_g - T_{AST}) \quad (\text{def. AST})$$

$$\dot{q}''_{\text{tot}} = \varepsilon\sigma(T_{AST}^4 - T_s^4) + h(T_{AST} - T_s)$$

➤ **instead of two different temperatures T_r and T_g , only one temperature T_{AST} can be used for calculation of heat transfer into a structure**

Plate thermometers



Advantages

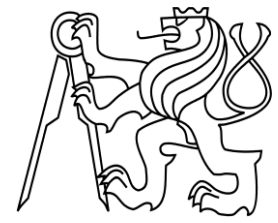
- thanks to good construction of PT it is possible **to measure AST**



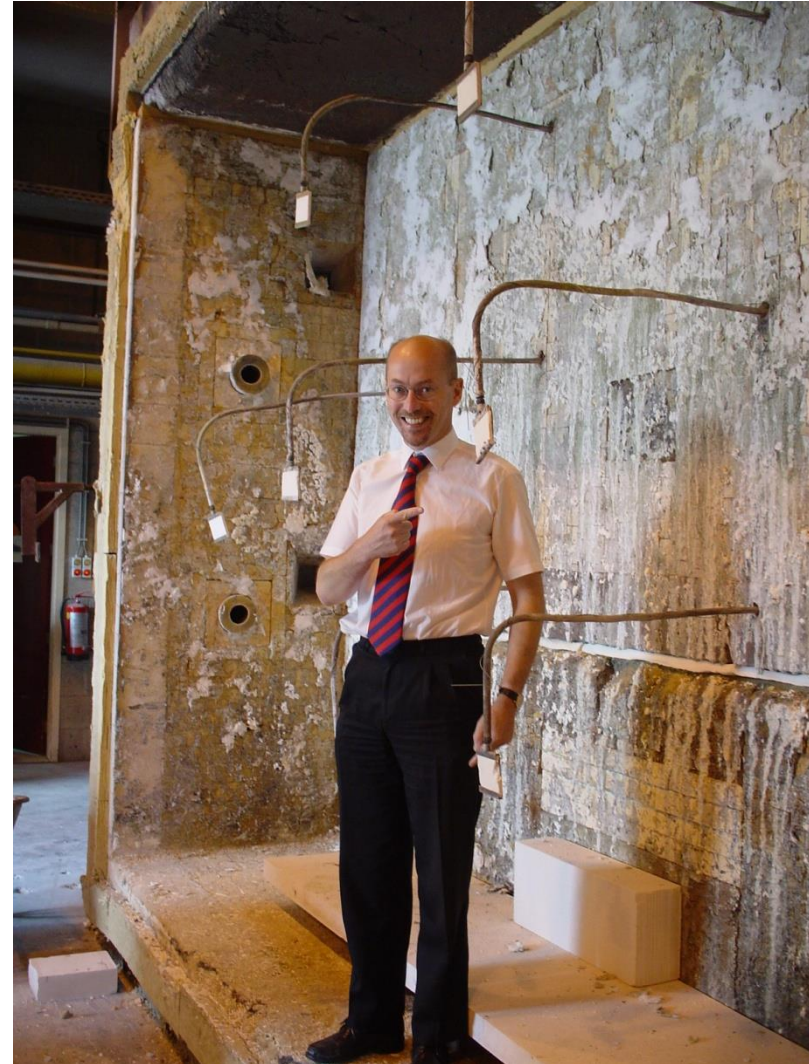
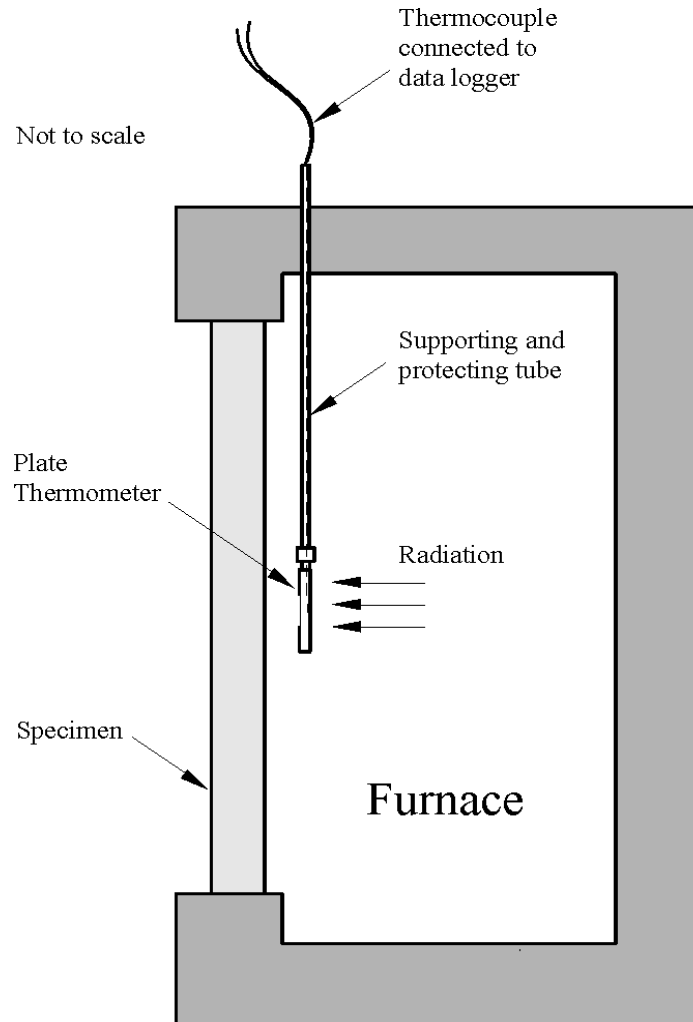
- from above-written formulas **it is possible to calculate parts of the net heat flux,**

meaning how much of heat flux comes by convection and how much by radiation

Plate thermometers

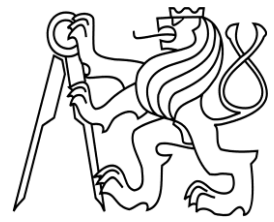


Placement of PT in a furnace



Fotodokumentace prof. Ulf Wickström

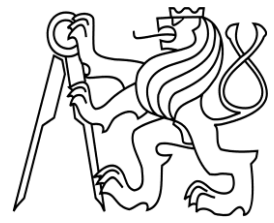
Plate thermometers



Placement of PT on a structure



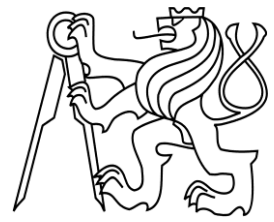
Application of PT



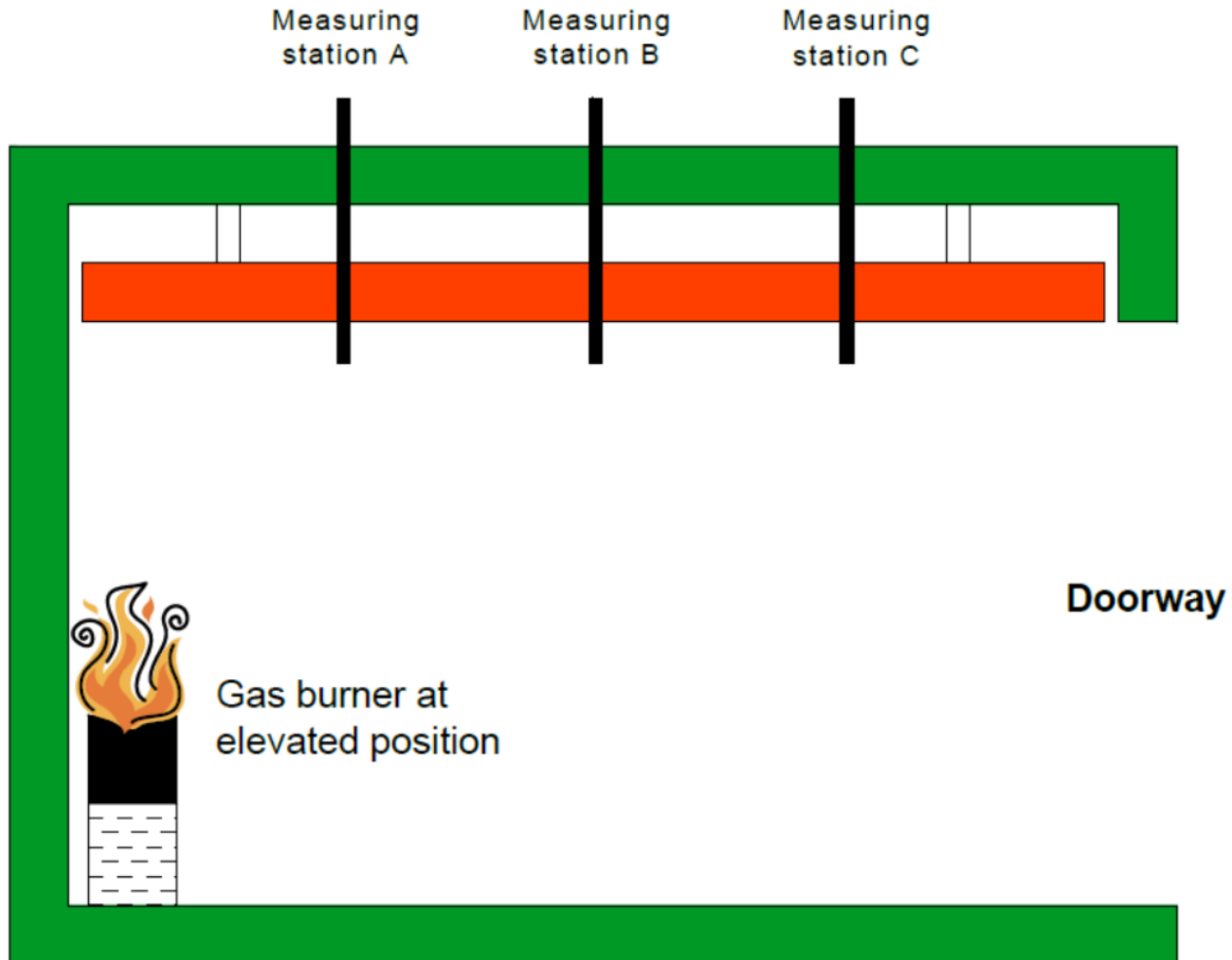
Room Corner Test (RCT) with a steel beam (prof. Ulf Wickström)



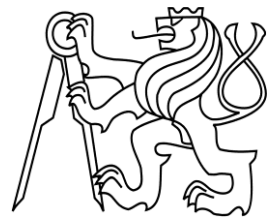
Application of PT



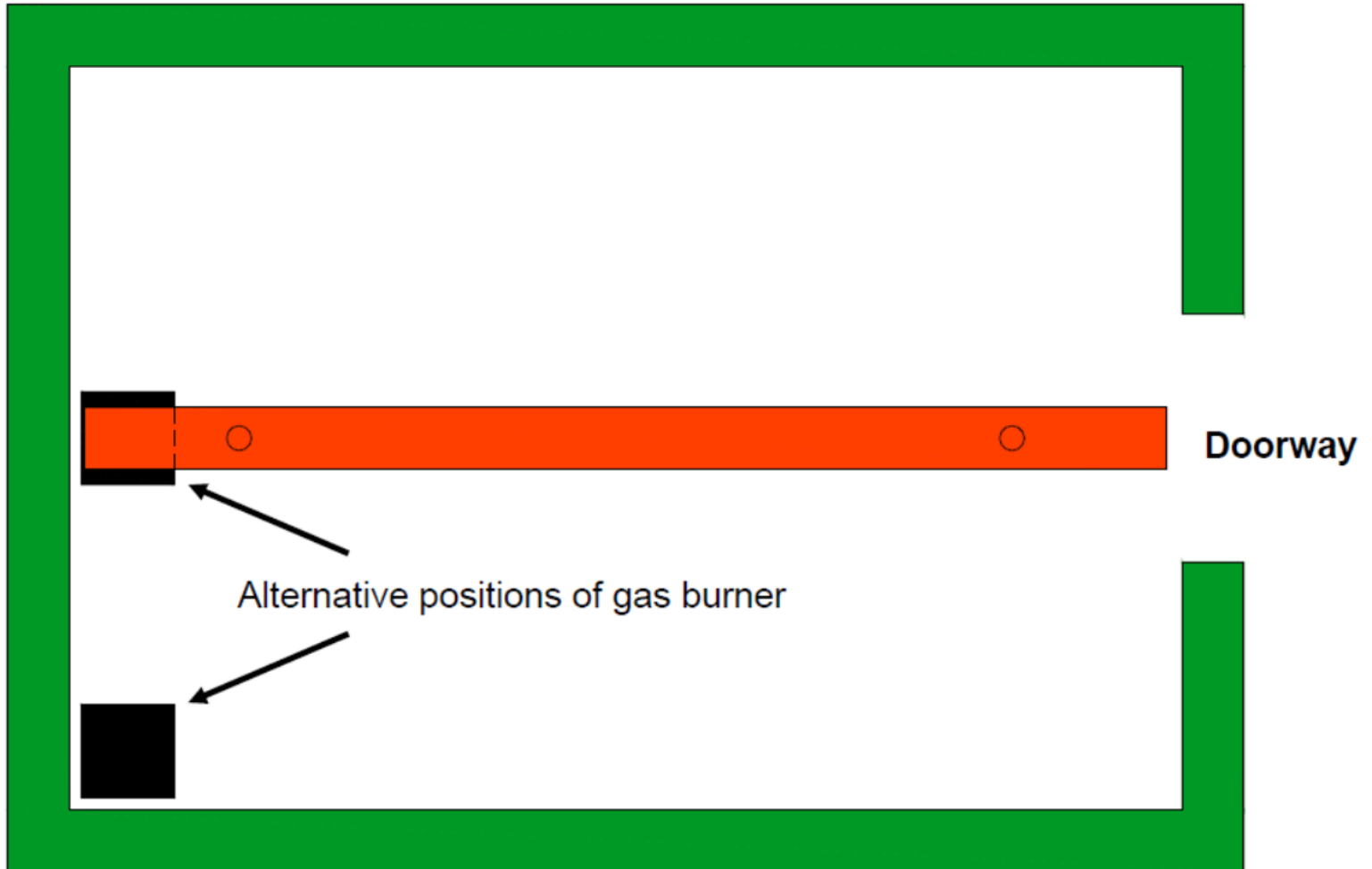
View



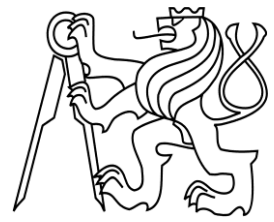
Application of PT



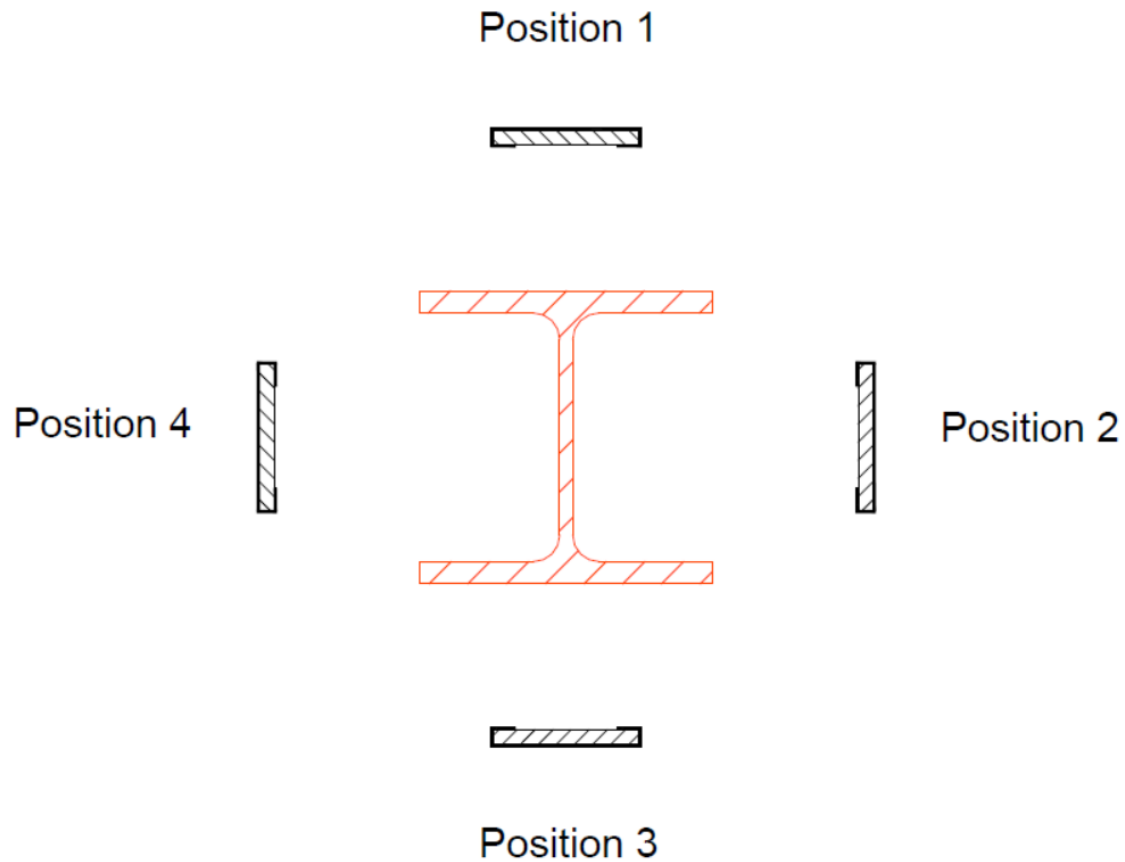
Floor plan



Application of PT



Positions of TP on the steel beam

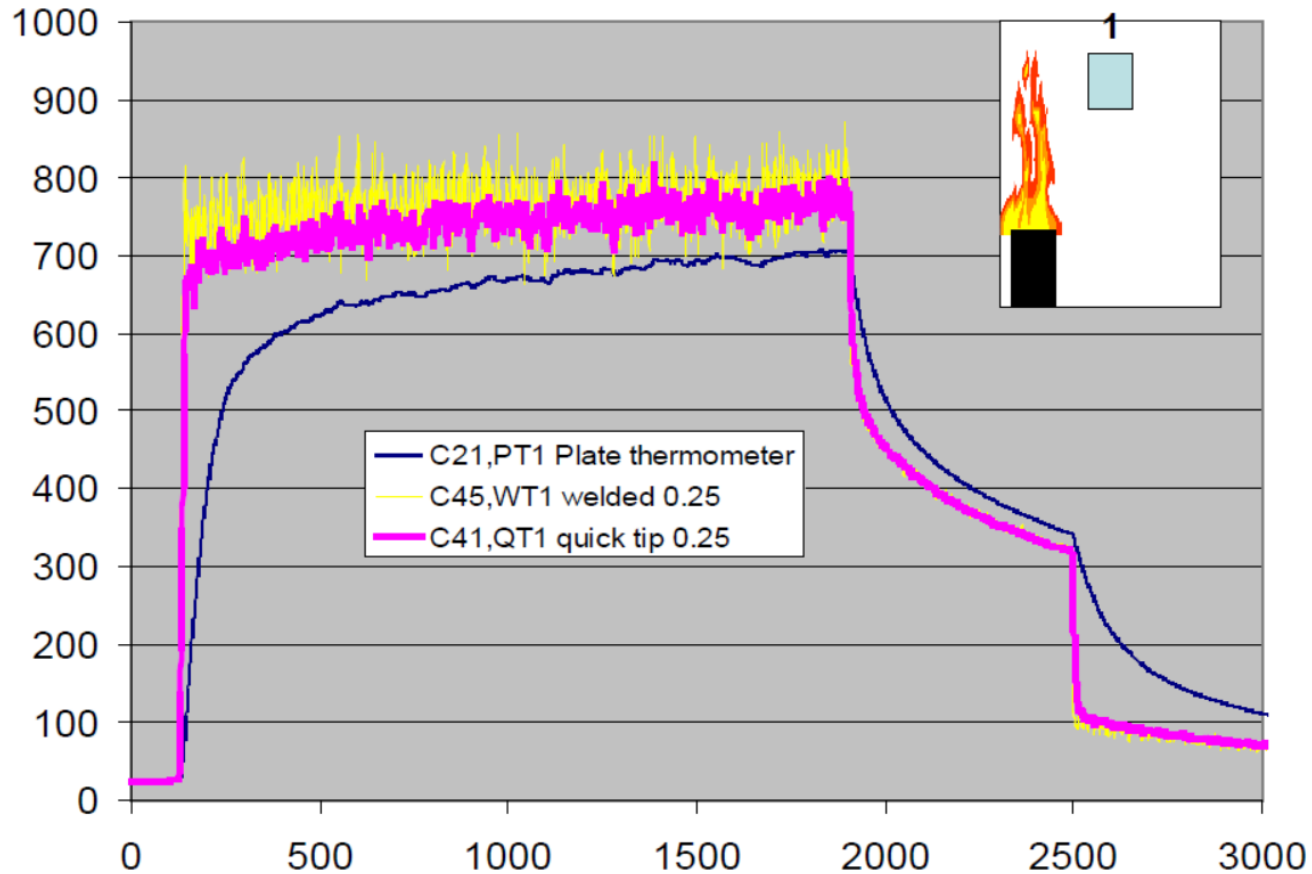


Application of PT



Beam temperature – upper side of the beam

KKR station A, pos 1: PT, QT och TW

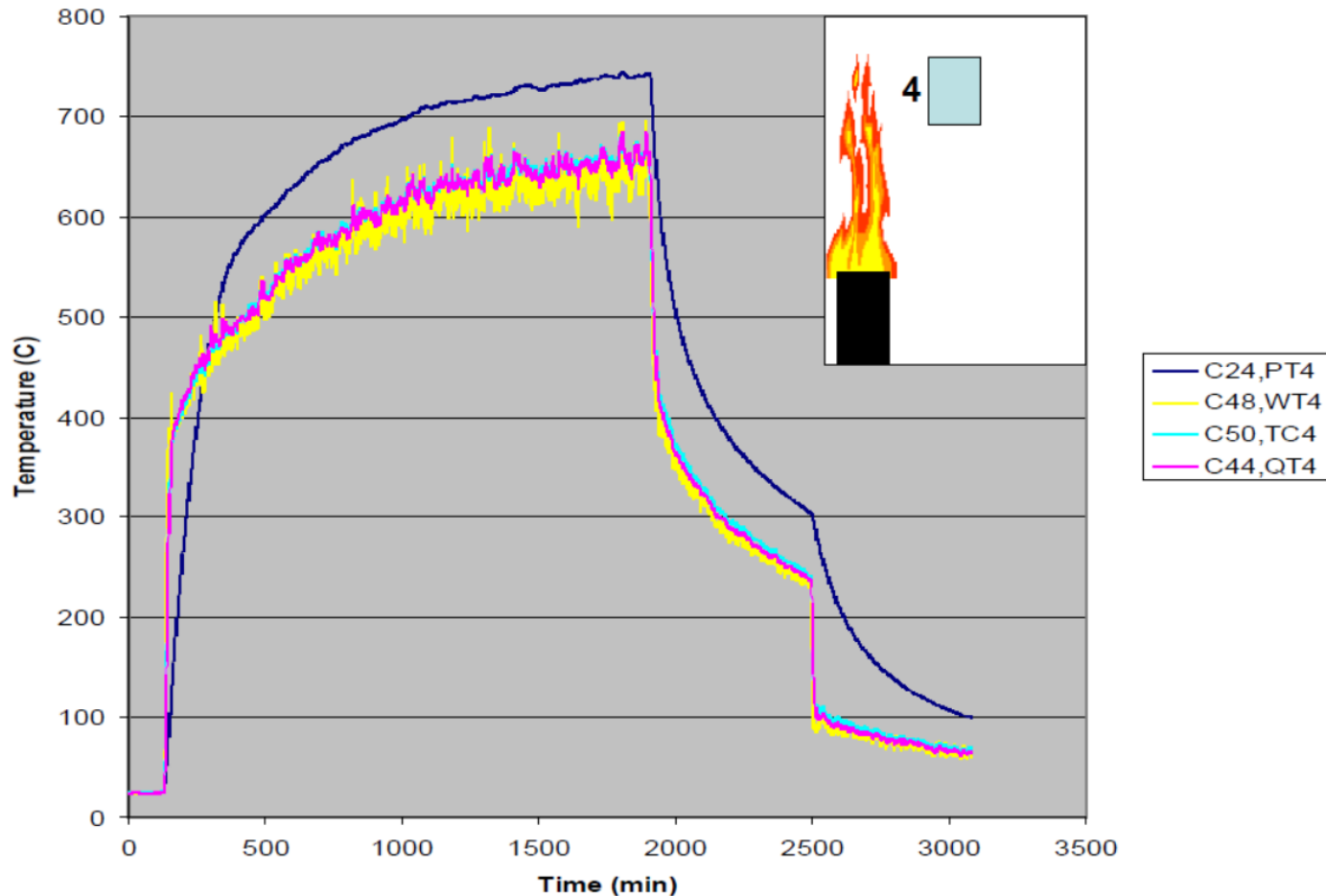


Application of PT



Beam temperature – side exposed to the fire

KKR station A, pos 4: PT, QT, TW och PS



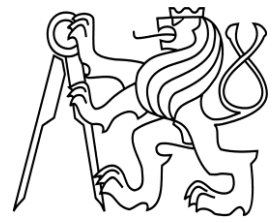
Application of PT



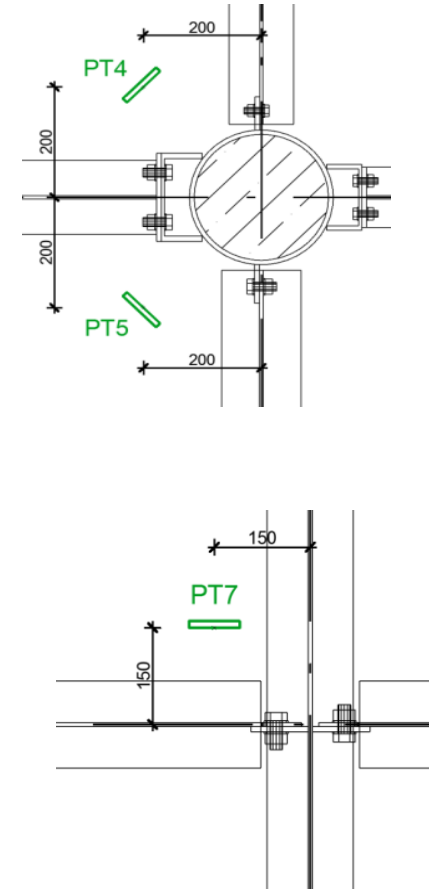
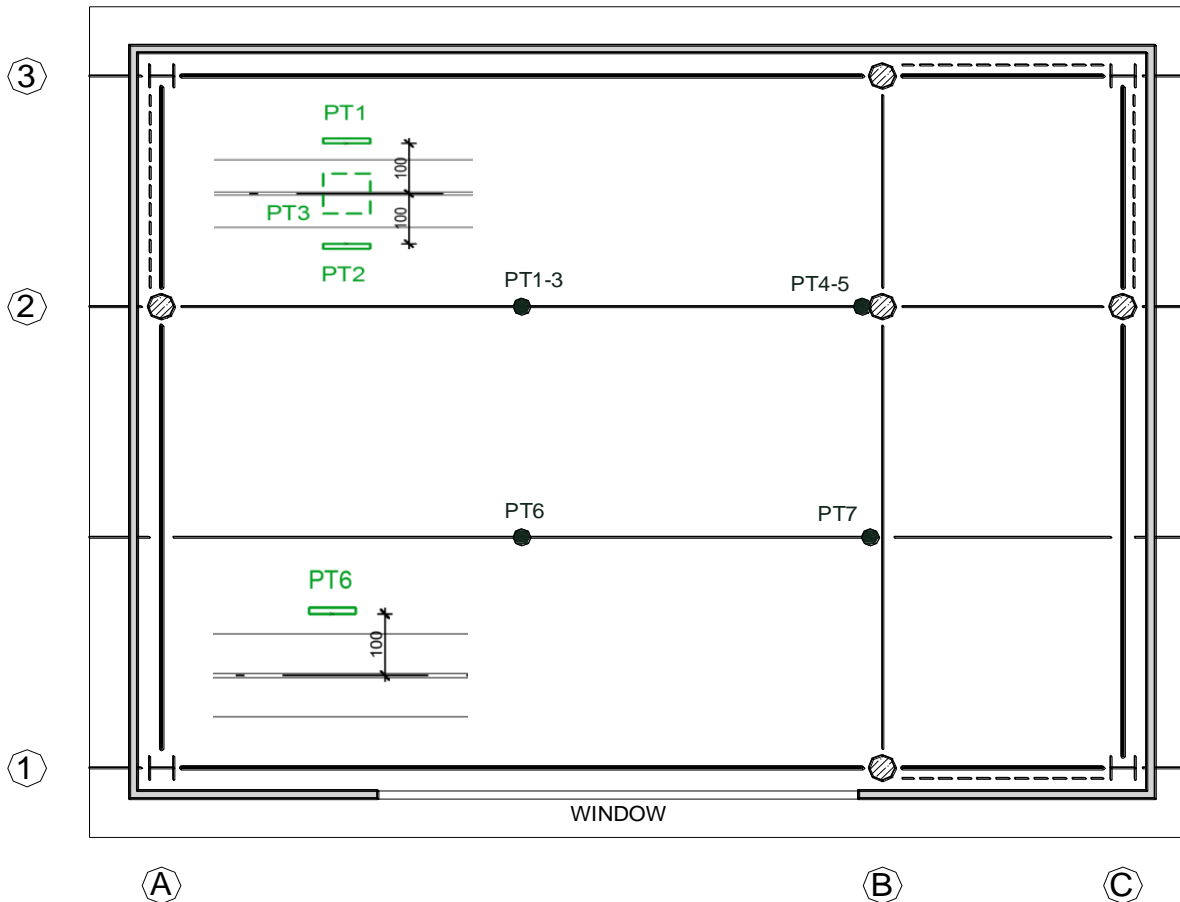
Fire test in Veselí n. L. 6.9.2011



Application of PT



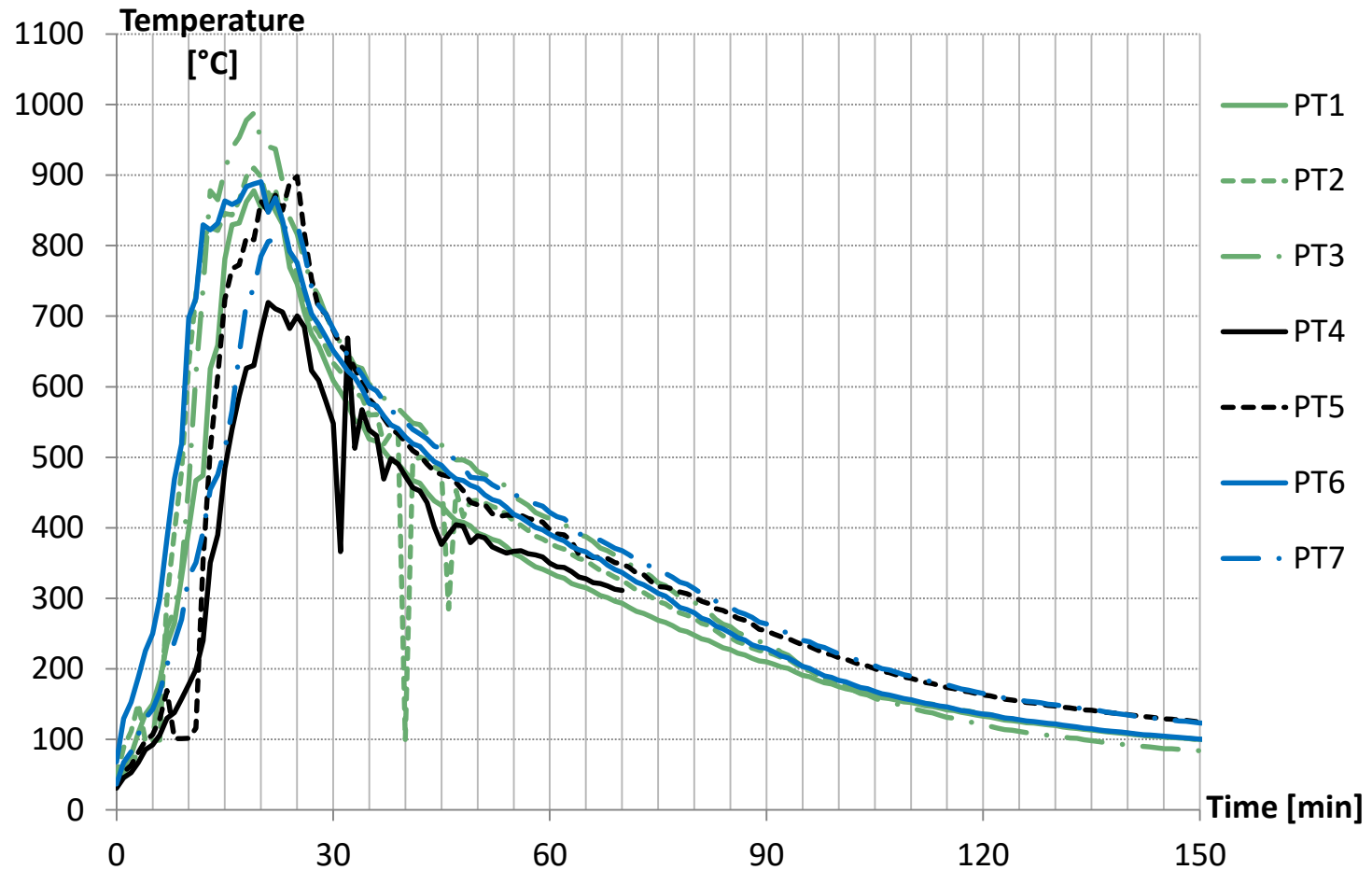
Location of PT



Application of PT



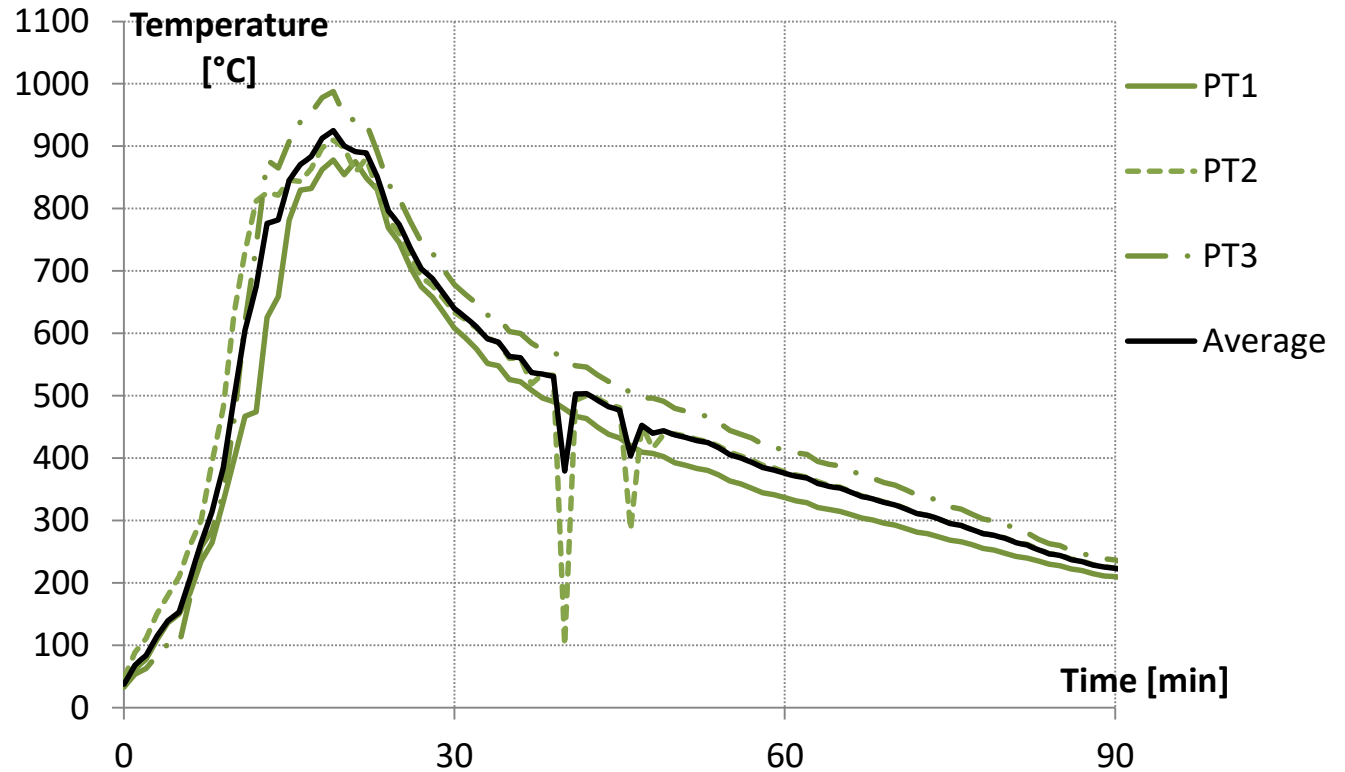
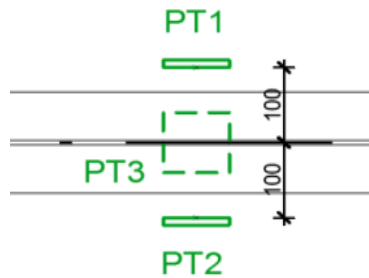
Measured temperature at all PT



Application of PT



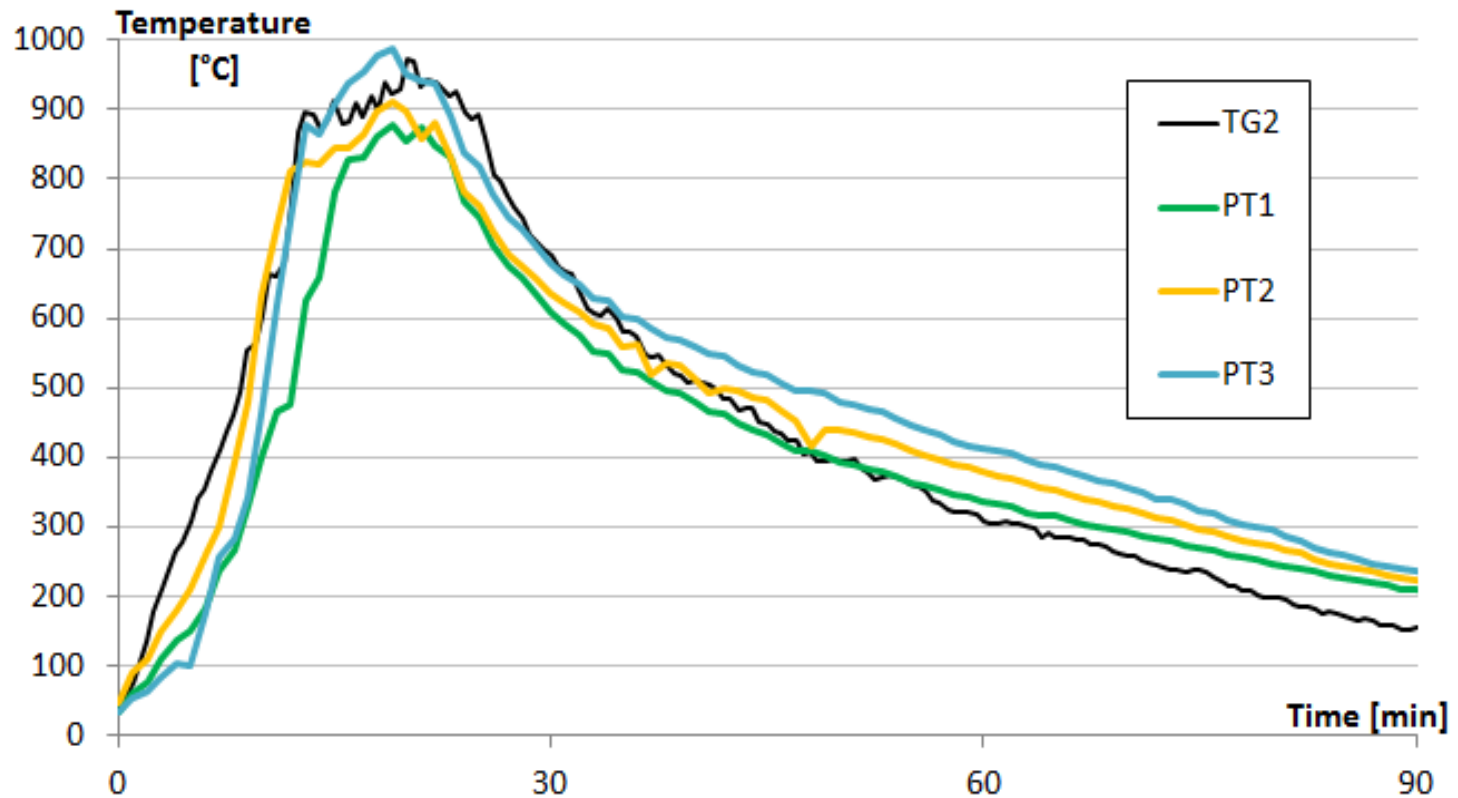
In the middle of the rear beam (farer from the ventilation opening)



Application of PT



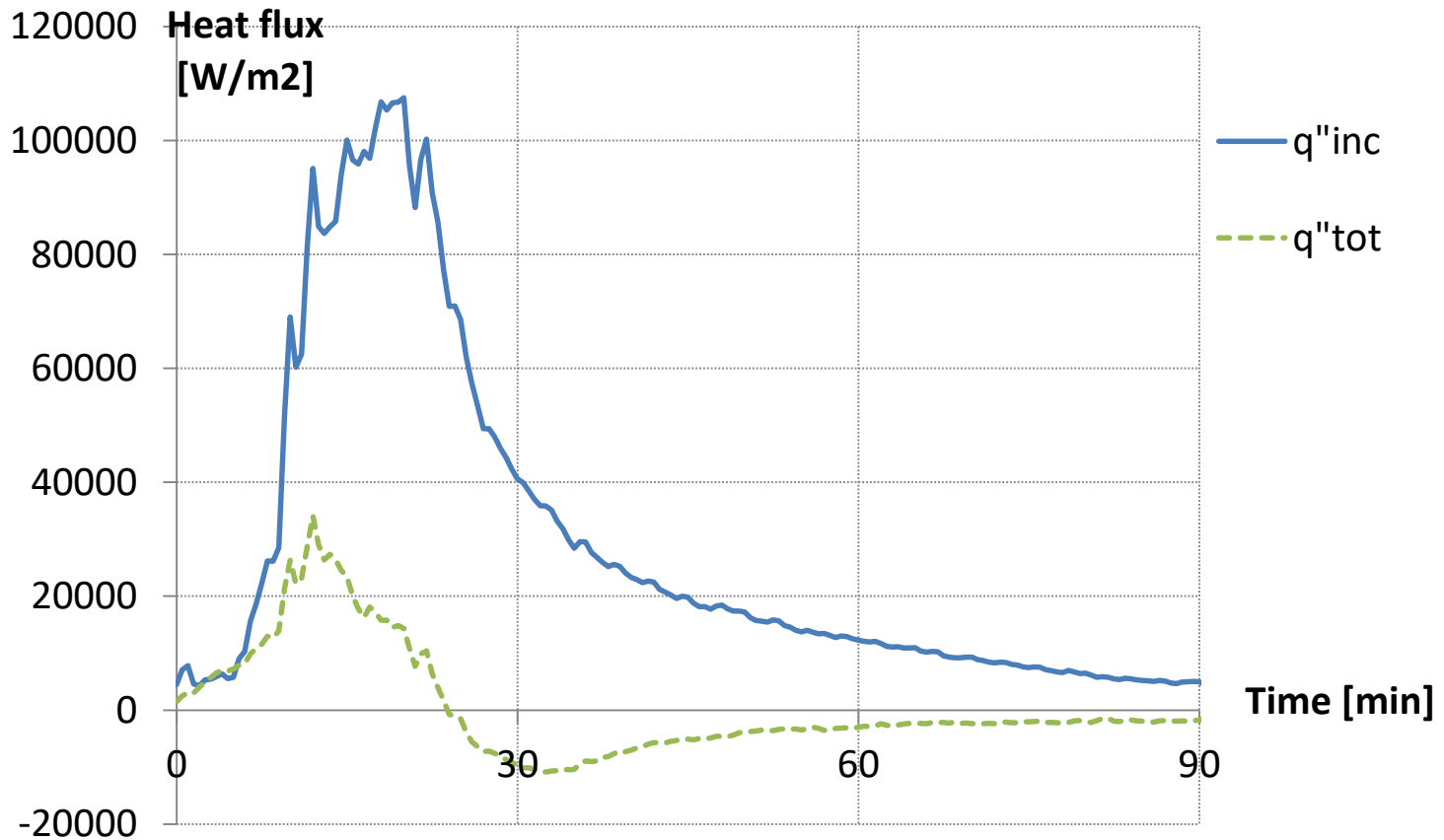
In the middle of the rear beam (farer from the ventilation opening)



Application of PT



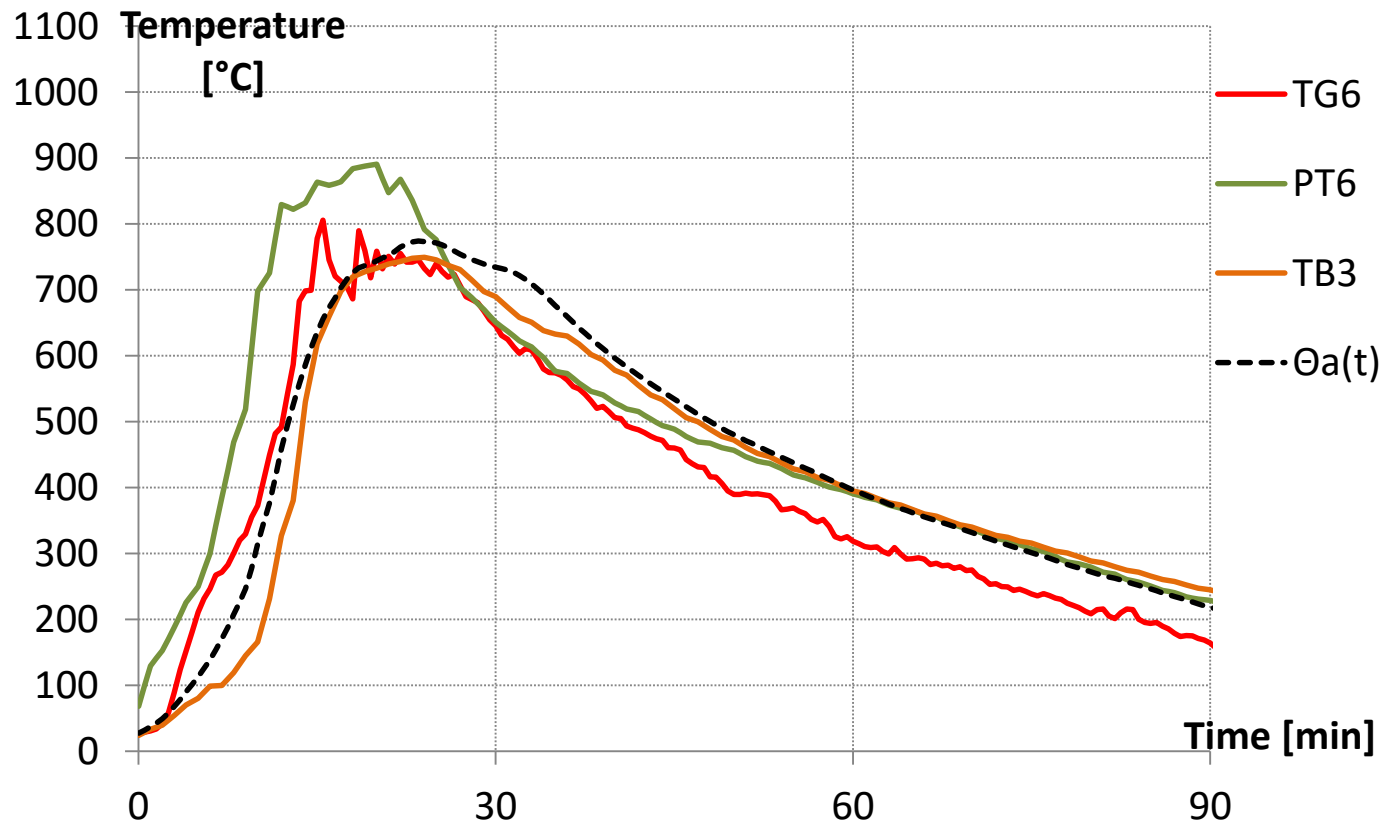
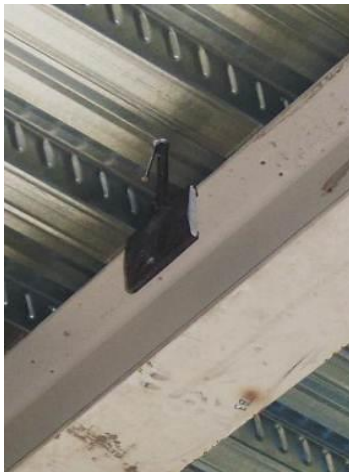
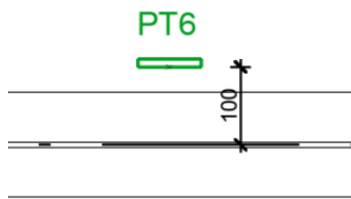
In the middle of the rear beam (farer from the ventilation opening)



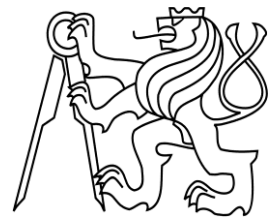
Application of PT



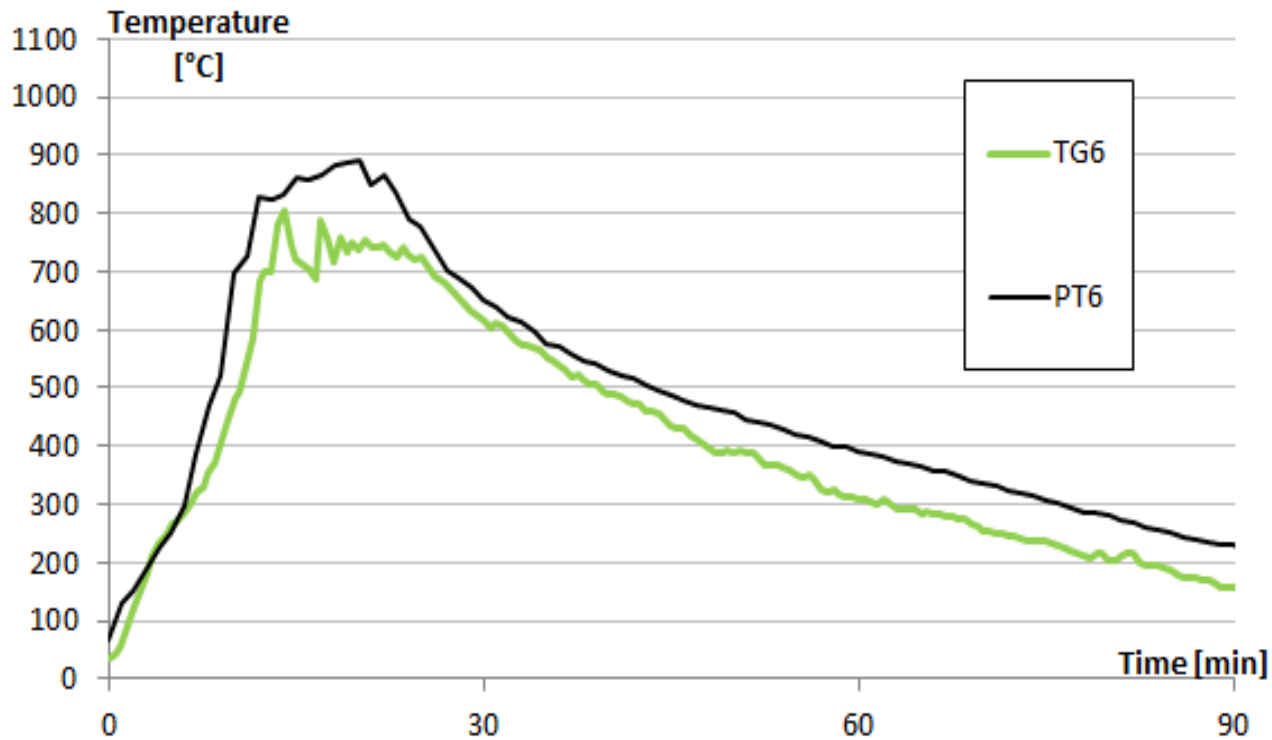
In the middle of the front beam (closer to the ventilation opening)



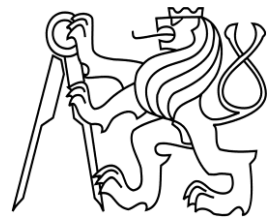
Application of PT



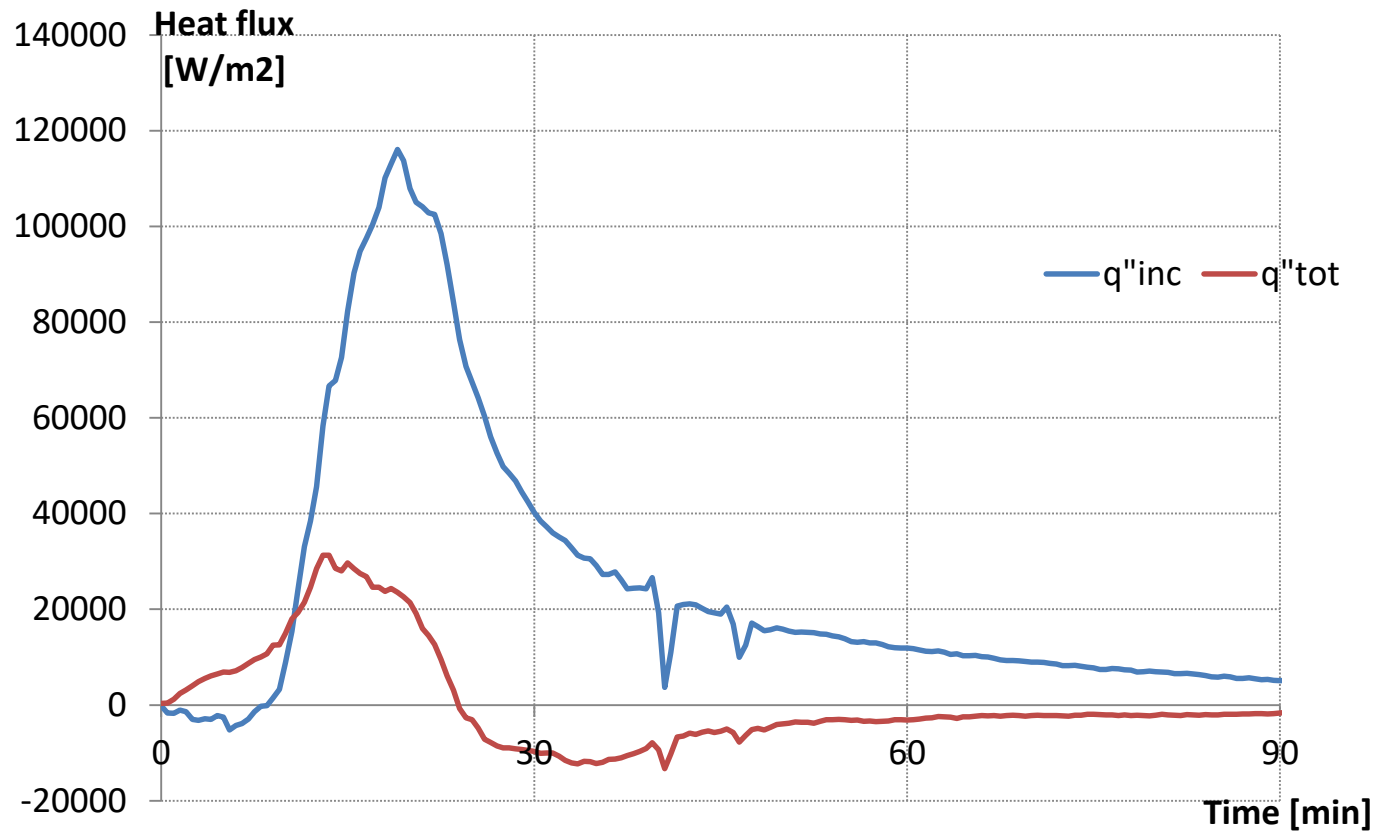
In the middle of the front beam (closer to the ventilation opening)



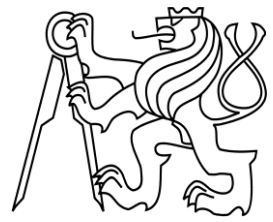
Application of PT



In the middle of the front beam (closer to the ventilation opening)



Experiment



Measurement of temperature by the aid of different temperature sensors

- 5 types of temperature sensors:
 - PT shiny
 - PT „aged“
 - coated TC diameter 3 mm
 - coated TC diameter 2 mm
 - coated TC diameter 1,5 mm

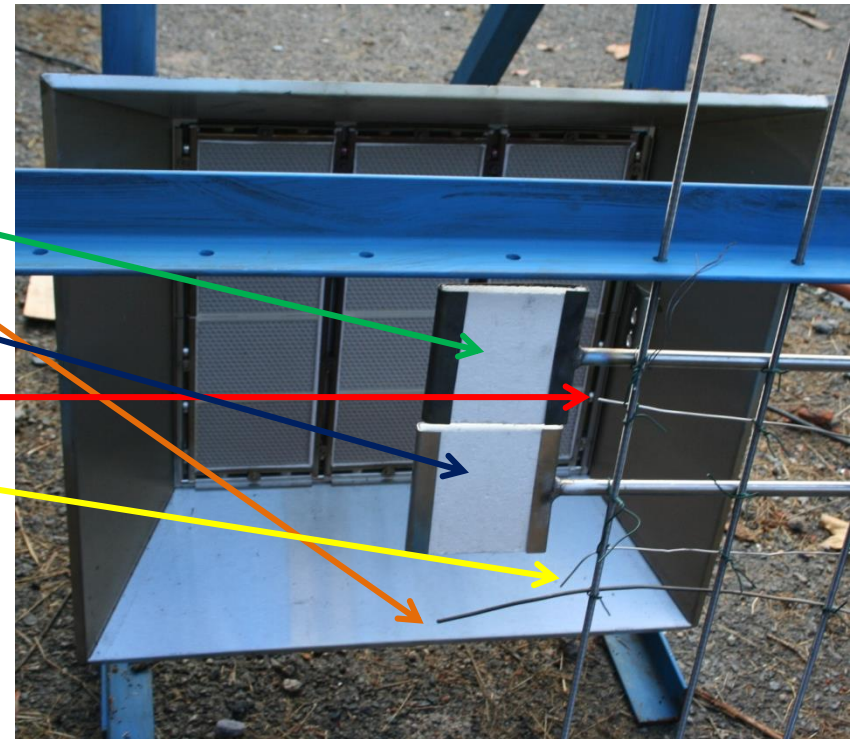
- Heating by radiant panel in outside the building

Experiment



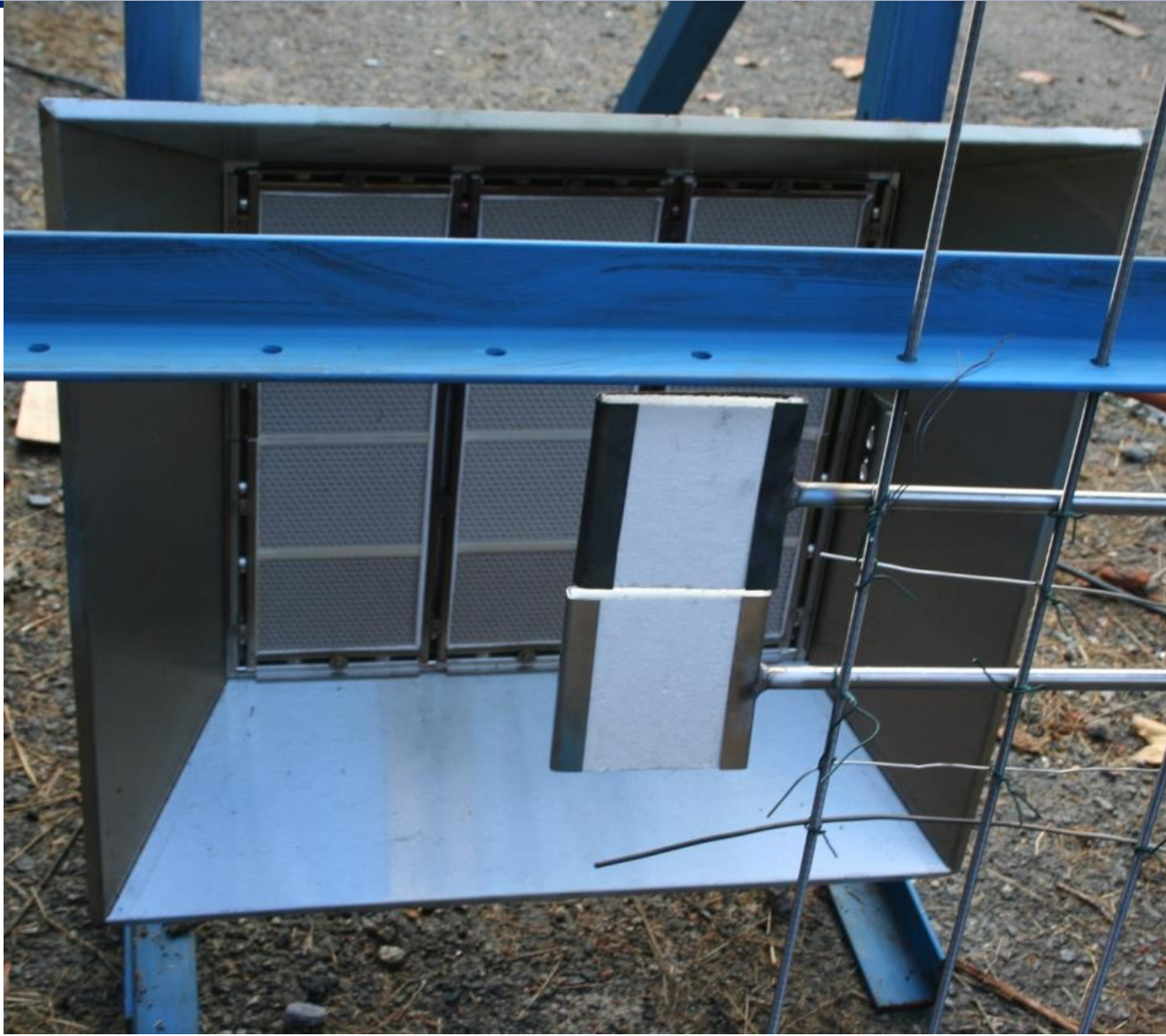
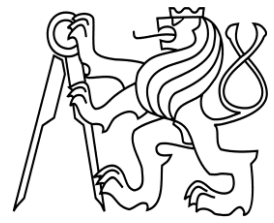
How the temperature development from all sensors will look like?

- PT „aged“
- PT shiny
- coated TC diam 3 mm
- coated TC diam 2 mm
- coated TC diam 1,5 mm

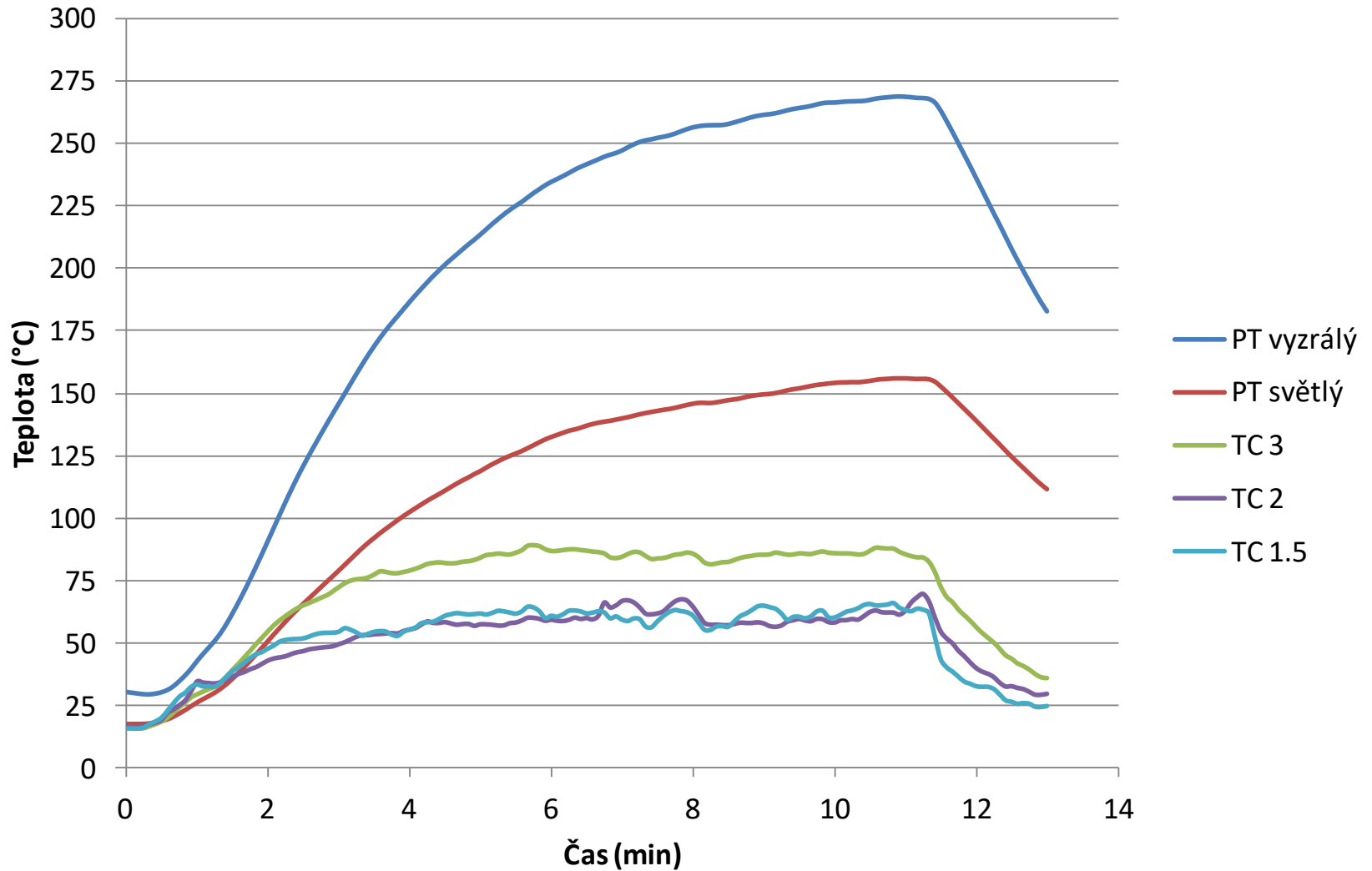
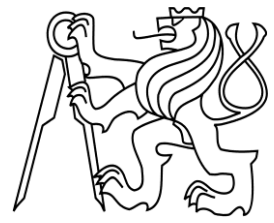


Why?

Experiment



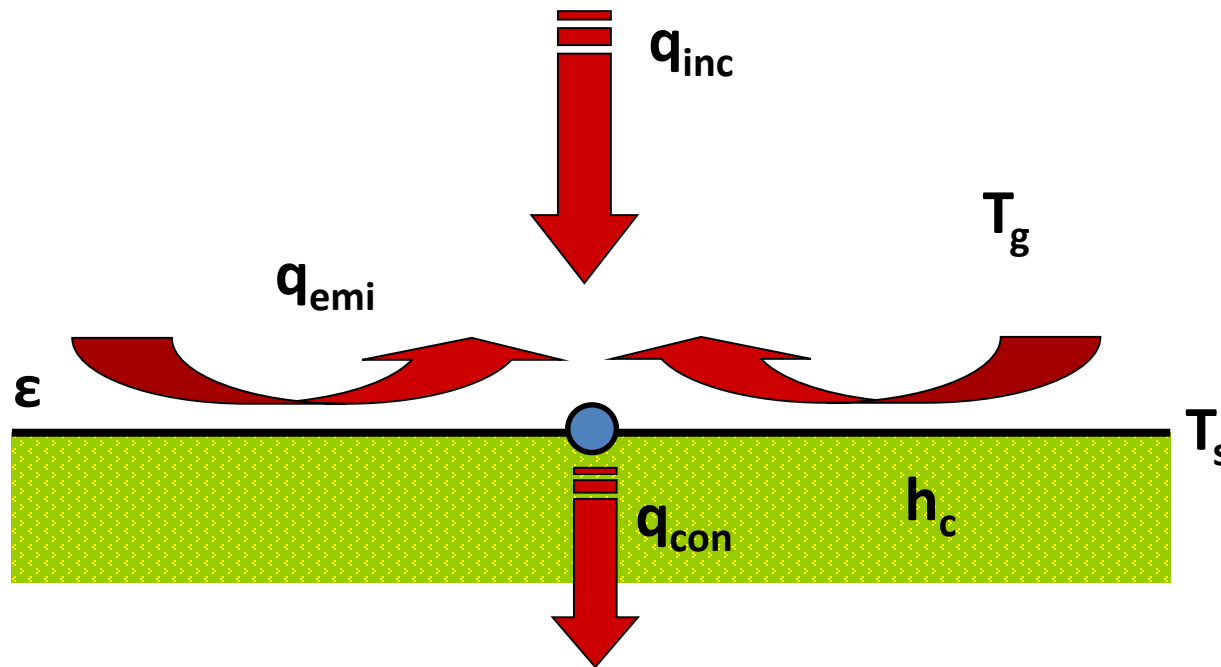
Experiment



How to calculate net heat flux?



Use of PT to measure heat flux

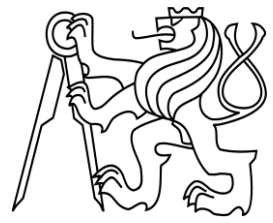


q_{inc} ... incident (absolut) heat flux (W/m^2)

q_{emi} ... emitted heat flux (W/m^2)

$q_0 = q_{tot}$... net heat flux (W/m^2)

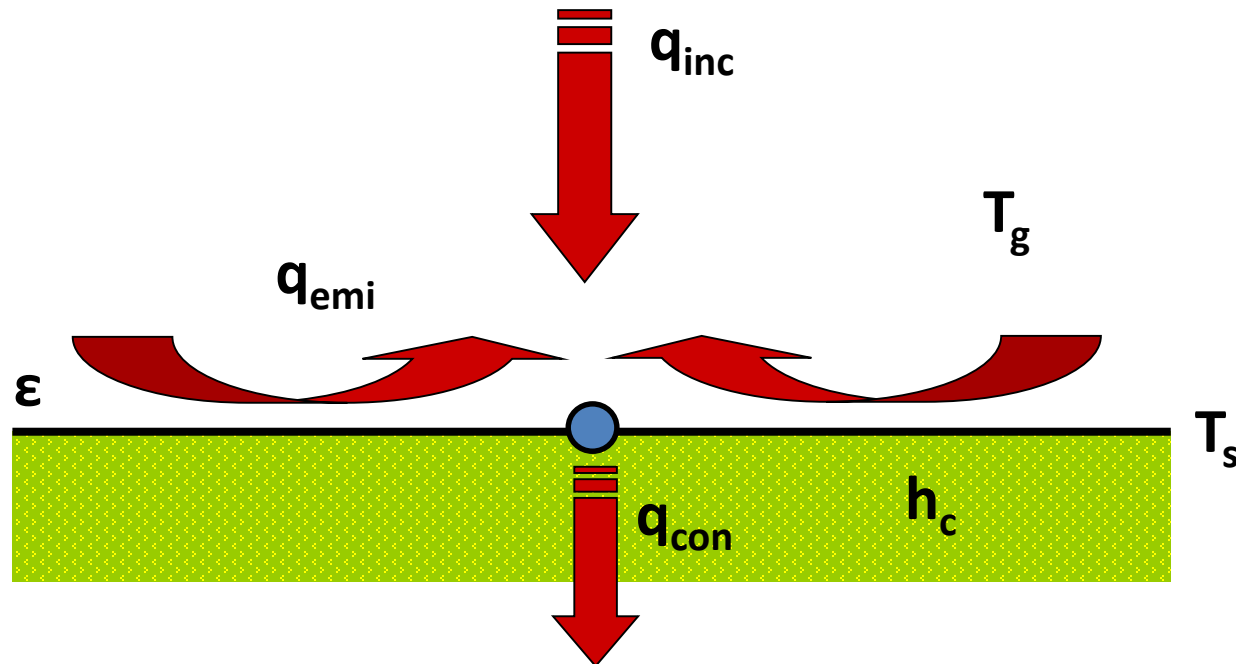
How to calculate net heat flux?



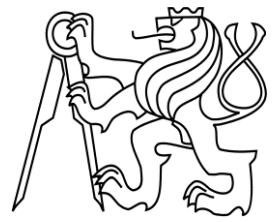
Use of PT to measure heat flux

Equilibrium on a surface

$$\dot{q}_0'' = \varepsilon(\dot{q}_{inc}'' - \sigma T_s^4) + h_c(T_g - T_s)$$



How to calculate net heat flux?



Use of PT to measure heat flux

Equilibrium on a surface:

$$\dot{q}_0'' = \varepsilon(\dot{q}_{inc}'' - \sigma T_s^4) + h_c(T_g - T_s)$$

$$\dot{q}_{inc}'' \equiv \sigma T_r^4$$

$$\dot{q}_0'' = \varepsilon\sigma(T_r^4 - T_s^4) + h_c(T_g - T_s)$$

Equilibrium on surface of PT:

$$\dot{q}_0'' = \varepsilon\dot{q}_{inc}'' - \varepsilon\sigma T_{PT}^4 + h_c(T_g - T_{PT}) \quad [w/m^2]$$

How to calculate net heat flux?



Use of PT to measure heat flux

Structure of PT is an perfect insulator, it does not absorb any heat flux:

$$\dot{q}_0'' = \varepsilon \dot{q}_{inc}'' - \varepsilon \sigma T_{PT}^4 + h_c (T_g - T_{PT}) = 0 \quad [w/m^2]$$

For surface of PT we can use:

$$\varepsilon_{pt} = 0.9 \text{ (aged PT)}$$

$$h_{pt} = 10 \text{ W/m}^2\text{K}$$

$$K_{pt} = 8.0 \text{ W/m}^2\text{K}$$

$$h_c = 18 \text{ W/m}^2\text{K} \text{ ... includes conduction into insulation and thin sheet}$$

**Calculate incident heat flux
from the formulae**

How to calculate net heat flux?



Use of PT to measure heat flux

Calculation of net heat flux:

$$\dot{q}_0'' = \varepsilon\sigma(T_{AST}^4 - T_s^4) + \alpha_c(T_{AST} - T_s) \quad [w/m^2]$$

For surface of PT we can use:

$$\varepsilon_{pt} = 0.9 \text{ (aged PT)}$$

$$h_{pt} = 10 \text{ W/m}^2\text{K}$$

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$h_c = 18 \text{ W/m}^2\text{K}$... includes conduction into insulation and thin sheet

$$(+)\ \dot{q}_{tot}'' = \varepsilon\sigma(T_r^4 - T_s^4) + h(T_g - T_s) \quad \text{(heat transfer)}$$

$$(-)\ 0 = \varepsilon\sigma(T_r^4 - T_{AST}^4) + h(T_g - T_{AST}) \quad \text{(def. AST)}$$

$$\dot{q}_{tot}'' = \varepsilon\sigma(T_{AST}^4 - T_s^4) + h(T_{AST} - T_s)$$

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Thank you for your attention!

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